




-  Dielectric Grease (92-823506-1)
-  Loctite PST Pipe Sealant (92-809622)
-  2 Cycle Outboard Oil (92-13249A24)

A = To Tell-Tale Hose
 B = To Adaptor Plate

11965

Parts List

| Ref | Class | Part | Description | Qty | Comment | Footnote |
|-----|-------|---------------------------|-------------------------------------|-----|-----------------------|----------|
| 1 | | 18787F 1 | CYLINDER HEAD | 2 | (135/150) | 2,3 |
| 2 | 27 | 18785 1 | GASKET | 2 | (135/150) | 2 |
| 1 | | 18488F 1 | HEAD, Cylinder | 2 | (XR6/ Magnum III 175) | 2 |
| 2 | 27 | 822844 1 | GASKET | 2 | (XR6/ Magnum III 175) | 2 |
| 1 | | 18488F 2 | HEAD, Cylinder | 2 | (200) | 2 |
| 2 | 27 | 822844 1 | GASKET | 2 | (200) | 2 |
| 3 | 10 | 98534 | SCREW, (.375-16 x 2.30) | 24 | | 2 |
| 4 | 17 | 63779 | PIN, Dowel (.250 x .625) | 4 | | 2 |
| 5 | 27 | 62386 | GASKET | 2 | | 2,4 |
| 6 | | 90390A 1 | COVER KIT | 2 | | 2 |
| 7 | | 75692 | THERMOSTAT | 2 | | 2 |
| 8 | 10 | 35386 | SCREW, (.312-18 x 1.00) | 4 | | 2 |
| 9 | 22 | 68727 | FITTING, (.250-18) Brass | 1 | | 2 |
| 10 | | 97465 | TEMPERATURE SENDER, Starbo | 1 | | 2 |
| 11 | | 814612 | THERMAL AIR VALVE | 1 | | |
| 12 | 32 | 77653112 | HOSE, (.59 Inch Bulk) [Cut to 12.75 | 1 | | 5,2 |
| 13 | 22 | 68728 | FITTING | 1 | | 2 |
| 14 | 54 | 816311 | CABLE TIE, (8.00 Inches) | 10 | | |
| 15 | 32 | 77653112 | HOSE, (.59 Inch Bulk) [Cut to 11.50 | 1 | | 5,2 |
| 16 | 22 | 815914 | T-FITTING | 1 | | |
| 17 | | 13536A 7 | TEMPERATURE SENSOR, Port, 2 | 1 | | |
| 18 | | 13715 1 | RETAINER | 2 | | 2 |
| 19 | 10 | 98257 | SCREW, (.312-18 x .500) | 2 | | 2 |
| 20 | 32 | 77653112 | HOSE, (.59 Inch Bulk) [Cut to 7.50] | 1 | | 5,2 |
| 21 | | 43517A 9 | PLATE ASSEMBLY | 1 | | |
| 22 | 10 | 28668 | SCREW, (.250-20 x .875) | 8 | | |
| 23 | 27 | 14697 2 | GASKET | 1 | | 2,4 |
| 24 | 3 | 11645 3 | REED BLOCK | 6 | | 5 |
| 25 | 54 | 55098 | J CLIP | 1 | | |
| 26 | 54 | 23567 | CLIP | 1 | | |
| 27 | | 69205 | C WASHER | 1 | | |
| 28 | 10 | 812832 | SCREW, (#10-16 x .500) | 1 | | |
| 29 | 10 | 55715 | SCREW, (.250-20 x .880) | 6 | | |
| 30 | 10 | 96529 | SCREW, (.250-20 x 2.00) | 6 | | |
| - | 27 | 815791A92 | ENGINE GASKET SET | 1 | | |
| - | | 812815A97 | POWERHEAD | 1 | (135/150) | |
| - | | 82343A97 | POWERHEAD | 1 | (XR6/Magnum III) | |
| - | | 812817A97 | POWERHEAD | 1 | (175) | |
| - | | 813043A97 | POWERHEAD | 1 | (200) | |